

THE TECHNICAL DATA SHEET

ELLAS K-260D

Physical Properties

Item	ASTM Method	Unit	Result/Remark
Specific Gravity	D 792		1.24
Hardness	D 2240	Shore D	60D
100% Tensile Stress	D 412	Kgf/cm ²	160
Tensile Strenght	D 412	Kgf/cm	550
Elogation	D 412	%	440
Tear Strenght	D 624	Kgf/cm	180

*These are typical values and should not be used for establishing specifications.

Applications: Injection Molding: Antenna, Heel Tip
Extrusion Molding: Hose, Tube, Sheet

Injection Molding Temperature (°C)

C1	C2	C3	Nozzle
160 – 175	180 – 190	185 – 195	195 – 205

Extrusion Molding Temperature (°C)

C1	C2	C3	C4	Head	Die
160 – 175	180 – 195	180 – 195	190 – 205	195 – 210	190 – 205

* These recommended processing conditions can be varied on your machine design conditions.

* Please dry and use TPU before processing it.

* If you have any trouble in processing it, contact us.

API-KOLON
Engineering Plastics

333 Enterprise Parkway · Lake Zurich · IL · 60047 · USA
Telephone: 847-550-5556 Fax: 847550-5557
E-mail: MaxHahn21@hotmail.com